In 2019 the UK government committed to bring all greenhouse gas emissions to net zero by 2050.

The **construction industry** is one of the **most polluting** industries. For example, **60 million tons** go directly to **landfill** simply due to **overordering**, **mis ordering** or **poor handling**.

The **main aim** of this project is to implement **Lean production principles** such as **zero loss yield analysis (ZYLA)** to improve construction through focusing on **value** and **waste elimination.**

The goals of the ZLYA in this project are to:

- Establish a picture of **material consumption**, **losses** and **waste** in the value chain.
- Establish which areas of the value chain will yield greatest return on time and effort invested to deliver material savings.
- Determine focus areas for task forces to deliver material savings.

This project is part of the **High speed Two (HS2)** Tiger Team (TT) Project at **Expedition Engineering.** Focusing on delivering **scale benefits** to **HS2** and the **wider infrastructure sector.**

The challenge addressed in this project is how **innovation** can enable **improvements in productivity and reductions in cost and carbon**.

Multiple areas have been investigated including **design**, **manufacture**, **and construction** in which significant **savings** could be made.

Towards Zero Loss Sustainability in Construction

Under utilistaion in structural design Sub-optimial structural layout/shape Figure 1 Sub optimal use of material in structural elements. Source: Expedition Engineering (Jan 2021)

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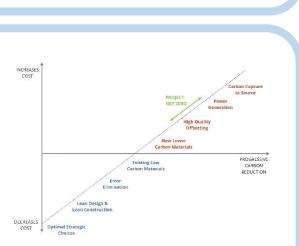


Figure 2 Water fall diagram representing inefficient use of materials

Figure 3 Minimum cost to net zeros Source: Expedition Engineering (Jan 2021)

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